

# Joining Data Sheet

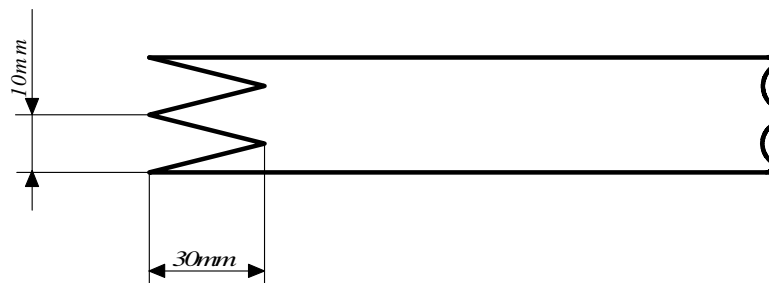
TA12



Belt type/Product	TA12
Product Group	PolySprint
Joining system	Finger

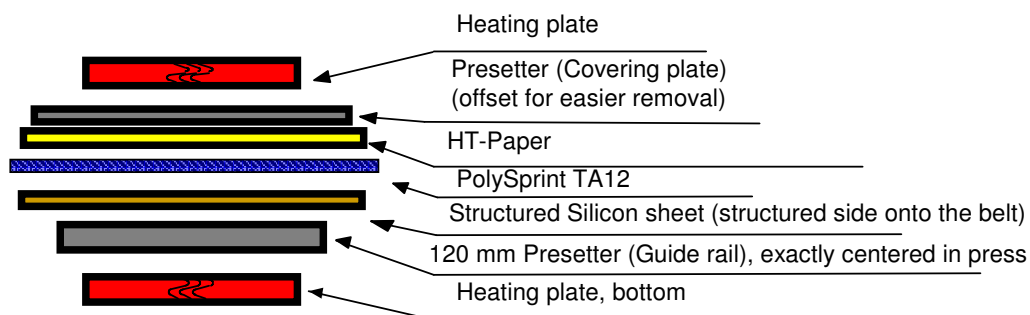
## Finger Cutting

Preparing device:	<b>NITTA Finger Puncher FP30-10-50 or NHZS30-11-120</b>
Operating instructions	PSM-NIT-04010E
Finger shape	10/30



## Hot Pressing

Hot-pressing device	<b>NITTA NHZ60 M5</b>
Operating instructions	<b>PSM-NIT-04010E</b>
Belt width	up to 50mm
Pressing Temperature	160°C
Pressing Time	2,5 min
Pressure	Given by spring force (fixed pressure)
Cooling time (in NKPZ6 or similar)	5min



Splicing is also possible with other devices.

Machine setting data should be derived from the relevant operating instructions.