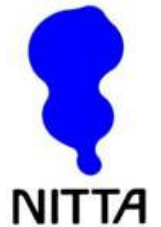


Joining Data Sheet

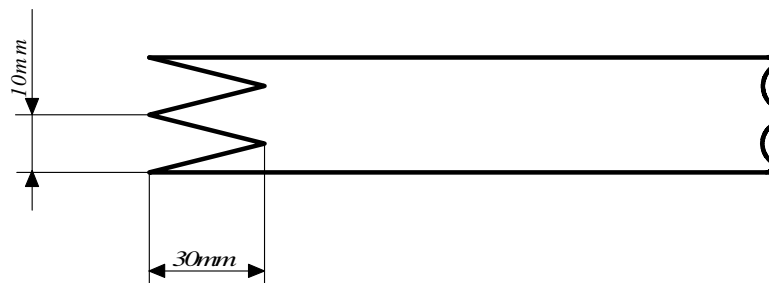
WU-6A



Belt type/Product	WU-6A
Product Group	NLG
Joining system	Finger

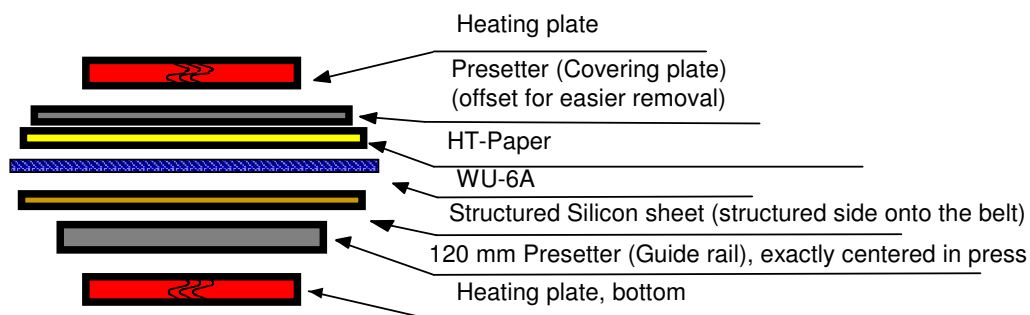
Finger Cutting

Preparing device:	NITTA Finger Puncher FP30-10-50 or NHZS30-11-120
Operating instructions	PSM-NIT-04010E
Finger shape	10/30



Hot Pressing

Hot-pressing device	NITTA NHZ60 M5
Operating instructions	PSM-NIT-04010E
Belt width	up to 50mm
Pressing Temperature	165°C
Pressing Time	3,0 min
Pressure	Given by spring force (fixed pressure)
Cooling time (in NKPZ6 or similar)	5min



Splicing is also possible with other devices.

Machine setting data should be derived from the relevant operating instructions.