



NITTA INDUSTRIES
EUROPE

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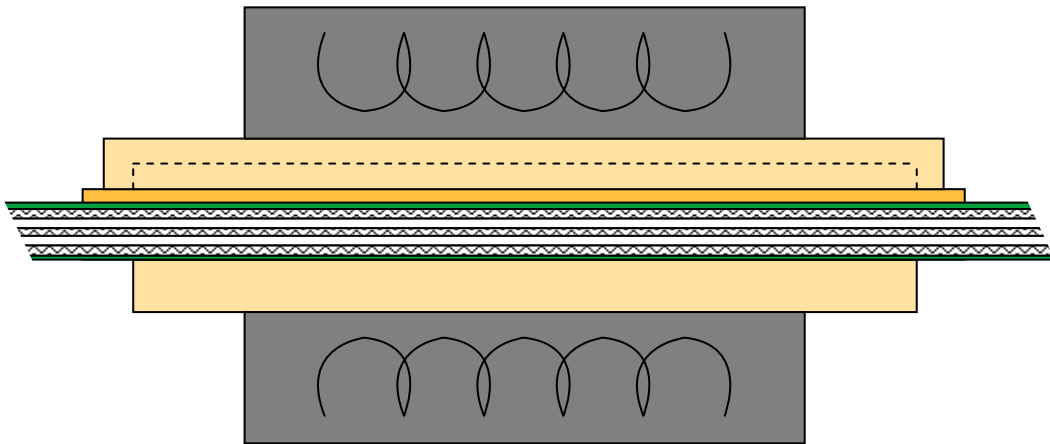
Joint Specification

TTZ-4E10

NITTA PolySprint™

PS-temp

NCJ-Rev. draft



Specification	Recommendation			Unit
Joint type	Finger Joint			
Dimension	10mm * 30mm			
Adhesives	none			
Pressure	automatic			MPa
PressTemperature	(175...)	180	(...185)	°C
Press Time	4			min
Cooling Time	3			min

Recommended Tooling

Finger puncher FP 30-10-50
 Hot press NPS 3050-H
 Cooling Press NPS 3050-C
 Belt guide 115mm with individual width
 Silicone layer above

Alternative Type of Joint

Finger Joint
 6mm * 30mm