



ENDLESS CONDITION TABLE [NPS-3050H1/H2]

February 19, 2015 Ver.3

Finger Shape: 30mm Length x 10mm Pitch
 Endless Tools: "Heat Press": NPS-3050H1/H2
 "Cooling Press": NPS-3050C
 "Pre-Setter": Epoxy Resin Mold (Green) [accessories ; 1silicon sheet and 2 clamps]
 Note) A "Pre-Setter" that corresponds to individual belt width is required for finger endless.

Belt Type	Belt Width	Heating condition								Cooling Time	Note
		10mm	15mm	20mm	25mm	30mm	35mm	40mm	45mm		
TA09					170°C/4min.					5min.	Blue face up.
TA12					170°C/4min.					5min.	Blue face up.
TA-S6					170°C/4min.					5min.	Blue face up.
TC					180°C/4min.					5min.	Green face up.
HTA09					180°C/4min.					5min.	Green face up.
NTA					170°C/3min.				170°C/4min.	5min.	Blue knit face up.
STC-10					170°C/3min.				170°C/4min.	5min.	Blue knit face up.
DB-4E14					180°C/4min.					5min.	
W-4E14					180°C/4min.					5min.	
LA-4E14					190°C/4min.					5min.	
TTP-8E18N					180°C/5min.					5min.	White fabric face up
TTF-4E10					180°C/5min.			190°C/5min.		5min.	
TTZ-4E10LF					180°C/5min.			190°C/5min.		5min.	
FZ-5E12					180°C/4min.			180°C/5min.		5min.	Coating face up.
GTD					180°C/4min.					5min.	Blue face up.

- * This endless condition is a reference value and is not a guaranteed value.
- * Endless condition varies depending on the ambient environment.
- * This endless condition is subject to change without notice.
- * Please refer to the attached operation manual (PSU-NIT-05036) or endless manual(PSM-NIT-05016E) for use.