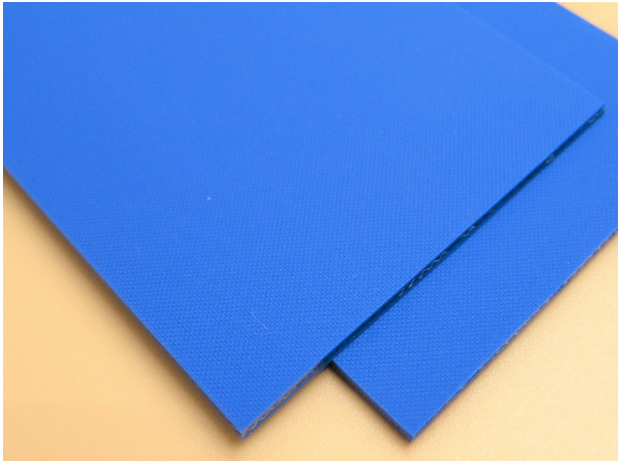
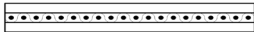


Technical Datasheet		PolySprint™		Conveyor Belt	
		Belt type		DB-4E14	
				PS-012 Ver.4	
<div>Applications</div> <div><div>Paper straw</div><div>Bookbinding machine</div><div>Postal machine</div><div>Packaging machine</div><div>Light duty conveyor</div></div>					
<div>Construction</div> <div><div></div><div><div><div>Top side</div><div>TPU</div><div>Taffeta pattern</div><div>Blue</div></div><div><div>Bottom side</div><div>TPU</div><div>Taffeta pattern</div><div>Blue</div></div><div><div>Tension member</div><div>Polyester</div><div>Fabric</div></div><div><div>Splice</div><div>Finger</div><div>(10×30)</div></div><div><div>Construction</div><div></div></div></div></div>					
<div><div>Dimensions</div><div><div>Width/Roll (max.)</div><div>340mm</div><div>Width/Endless (max.)</div><div>340mm</div><div>Length (max.)</div><div>100m</div><div>Total thickness</div><div>1.4mm</div><div>Weight</div><div>1.6 Kg/m²</div></div><div>Please contact Nitta if you need other dimensions.</div><div>Regulatory compliance</div><div><div>RoHS(2011/65/EC,</div><div>(EU)2015/863)</div></div><div>Features</div><div><div>Antistatic</div><div>Roller bed</div><div>Easy splice with NITTA tool</div></div></div>					
<div><div>Properties</div><div><div><div>Minimum pulley diameter</div><div><div>Flexing</div><div>Finger</div><div>25mm</div></div><div><div>Back flexing</div><div>Finger</div><div>25mm</div></div></div><div><div>Dynamic properties</div><div><div>Standard elongation</div><div>1.0%</div><div>Tension after relaxation at 1.0% *</div><div>4.0N/mm</div><div>Initial tension at 2.0%</div><div>9.0N/mm</div><div>Tension after relaxation at 2.0% *</div><div>6.0N/mm</div><div>Operating temperature range</div><div>-20~60℃</div></div><div><div>*After 200hrs running-in</div></div></div></div></div>					
<div><div>Tensile properties</div><div><div>Tensile strength</div><div>45N/mm</div><div>Elongation at break</div><div>13%</div><div>Maximum allowable tension</div><div>9.0N/mm</div><div>Maximum allowable elongation</div><div>2.0%</div></div><div><div>Coefficient of friction</div><div><div>Top</div><div>vs. Steel</div><div>0.4~0.5</div><div>vs. Paper</div><div>0.5~0.6</div><div>Bottom</div><div>vs. Steel</div><div>0.4~0.5</div><div>vs. Paper</div><div>0.5~0.6</div><div>vs. Lagged pulley</div><div>0.6~0.8</div><div>vs. POM (resin)</div><div>0.4~0.6</div></div></div></div>					
NITTA CORPORATION					